



E631

DIN ANSI Machine Tap, White Shark for Cast Iron, Full Bottoming



Pack Qty = 1 pc



| M | P mm | l ₁ mm | l ₂ mm | l ₄ mm | d ₂ R Inch | ∠ a Inch | l ₃ mm | # of Flutes | | | Limits | e-code | USD |
|----|---------|----------------------|----------------------|----------------------|-----------------------------|----------------|----------------------|----------------|-------|-------|--------|---------|--------|
| 6 | 1.00 | 80 | 15 | 25 | 0.255 | 0.189 | 8 | 4 | 5.00 | N9 | D5 | E631M6 | 47.05 |
| 8 | 1.25 | 90 | 20 | 34 | 0.318 | 0.236 | 10 | 4 | 6.80 | H | D5 | E631M8 | 50.90 |
| 10 | 1.50 | 100 | 20 | 39 | 0.381 | 0.284 | 11 | 4 | 8.50 | Q | D6 | E631M10 | 55.90 |
| 12 | 1.75 | 110 | 23 | - | 0.367 | 0.273 | 11 | 4 | 10.30 | Y | D6 | E631M12 | 60.60 |
| 14 | 2.00 | 110 | 23 | - | 0.429 | 0.320 | 13 | 4 | 12.00 | 15/32 | D7 | E631M14 | 96.70 |
| 16 | 2.00 | 110 | 23 | - | 0.480 | 0.358 | 14 | 4 | 14.00 | 35/64 | D7 | E631M16 | 104.00 |
| 18 | 2.50 | 125 | 30 | - | 0.542 | 0.404 | 16 | 4 | 15.50 | 39/64 | D7 | E631M18 | 110.00 |
| 20 | 2.50 | 140 | 30 | - | 0.652 | 0.487 | 18 | 4 | 17.50 | 11/16 | D7 | E631M20 | 125.00 |
| 24 | 3.00 | 160 | 38 | - | 0.760 | 0.567 | 19 | 4 | 21.00 | 53/64 | D8 | E631M24 | 238.00 |