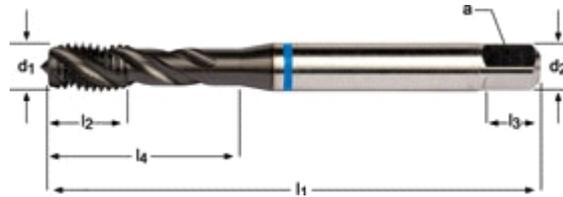


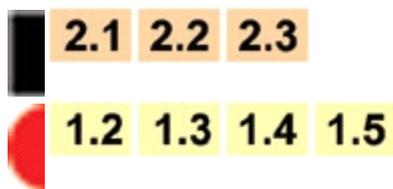


## E628

DIN ANSI Machine Tap, Blue Shark for Stainless Steel, Spiral Flute



Pack Qty = 1 pc



| M  | P<br>mm | l <sub>1</sub><br>mm | l <sub>2</sub><br>mm | l <sub>4</sub><br>mm | d <sub>2</sub><br>R<br>Inch | ∠<br>a<br>Inch | l <sub>3</sub><br>mm | # of<br>Flutes |       |       | Limits | e-code  | USD    |
|----|---------|----------------------|----------------------|----------------------|-----------------------------|----------------|----------------------|----------------|-------|-------|--------|---------|--------|
| 4  | 0.70    | 63                   | 7                    | 21                   | 0.168                       | 0.129          | 6                    | 3              | 3.30  | N30   | D4     | E628M4  | 27.15  |
| 5  | 0.80    | 70                   | 8                    | 25                   | 0.194                       | 0.150          | 6                    | 3              | 4.20  | N19   | D4     | E628M5  | 26.50  |
| 6  | 1.00    | 80                   | 10                   | 30                   | 0.255                       | 0.189          | 8                    | 3              | 5.00  | N9    | D5     | E628M6  | 30.60  |
| 8  | 1.25    | 90                   | 13                   | 35                   | 0.318                       | 0.236          | 10                   | 3              | 6.80  | H     | D5     | E628M8  | 36.75  |
| 10 | 1.50    | 100                  | 15                   | 39                   | 0.381                       | 0.284          | 11                   | 3              | 8.50  | Q     | D6     | E628M10 | 53.20  |
| 12 | 1.75    | 110                  | 18                   | -                    | 0.367                       | 0.273          | 11                   | 4              | 10.30 | Y     | D6     | E628M12 | 64.40  |
| 14 | 2.00    | 110                  | 20                   | -                    | 0.429                       | 0.320          | 13                   | 4              | 12.00 | 15/32 | D7     | E628M14 | 97.60  |
| 16 | 2.00    | 110                  | 20                   | -                    | 0.480                       | 0.358          | 14                   | 4              | 14.00 | 35/64 | D7     | E628M16 | 108.00 |
| 18 | 2.50    | 125                  | 25                   | -                    | 0.542                       | 0.404          | 16                   | 4              | 15.50 | 39/64 | D7     | E628M18 | 152.00 |
| 20 | 2.50    | 140                  | 25                   | -                    | 0.652                       | 0.487          | 18                   | 4              | 17.50 | 11/16 | D7     | E628M20 | 212.00 |
| 24 | 3.00    | 160                  | 30                   | -                    | 0.760                       | 0.567          | 19                   | 4              | 21.00 | 53/64 | D8     | E628M24 | 303.00 |