

# RF 100 S/F (6-flute) - Inch - Standard Length



## center cutting



Standard



No. Flutes



Helix angle



Chamfer



Rake Angle



Finishing



Tool material

**Solid Carbide**

Surface finish

FIREX®

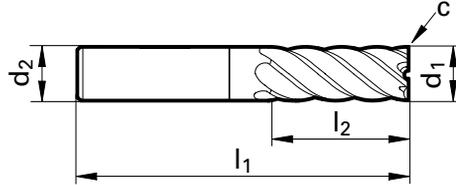
Series

**3115**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	●
<b>K</b>	Cast iron	●
<b>N</b>	Aluminum	○
<b>S</b>	Ni / Ti alloys	●
<b>H</b>	Hardened steel	○

●=Optimal    ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
5/16	5/16	2 1/2	13/16	0.004	6	7.940	9031150079400
3/8	3/8	2 1/2	1	0.004	6	9.520	9031150095200
1/2	1/2	3	1	0.006	6	12.700	9031150127000
5/8	5/8	3 1/2	1 1/4	0.006	6	15.870	9031150158700
3/4	3/4	4	1 1/2	0.006	6	19.050	9031150190500
1	1	4	1 1/2	0.012	6	25.400	9031150254000