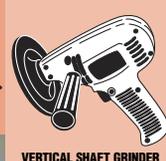


# CLOTH PSA DISCS AND ACCESSORIES



Norton cloth PSA (pressure sensitive adhesive) individual discs and disc rolls are ideal for all maintenance and repair applications, from medium grinding to light deburring.

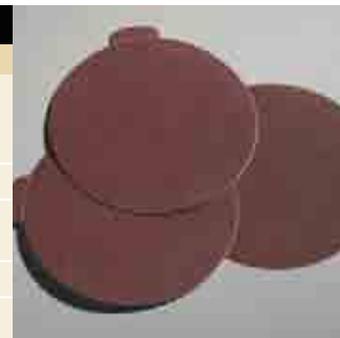
## Typical Applications

- Light to medium pressure grinding
- Blending, leveling and finishing applications
- For use on contours or flat surfaces



### **BEST** Norton SG R938 Discs – For demanding cloth applications

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Patented, P-graded, Norton SG ceramic aluminum oxide grain</li> </ul>	<ul style="list-style-type: none"> <li>• Maximum life; rapid, cool cutting; consistent finishes</li> <li>• Ideal for flash and seam removal on molded parts and a broad range of nonferrous metalworking and woodworking applications</li> </ul>
<ul style="list-style-type: none"> <li>• All resin bond</li> </ul>	<ul style="list-style-type: none"> <li>• Provides excellent grain retention and load resistance</li> </ul>
<ul style="list-style-type: none"> <li>• Strong, semi-flexible X-wt cotton cloth backing</li> </ul>	<ul style="list-style-type: none"> <li>• Durable; resistant to heat</li> </ul>
<ul style="list-style-type: none"> <li>• DL (dustless) anti-static</li> </ul>	<ul style="list-style-type: none"> <li>• Cleaner workpiece and equipment</li> </ul>
<ul style="list-style-type: none"> <li>• Tabbed discs</li> </ul>	<ul style="list-style-type: none"> <li>• Easy application and removal</li> </ul>



### **BETTER** NorZon Plus R821 Discs – The choice for grinding and deburring stainless steel

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Self-sharpening, zirconia alumina abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Cooler cut, extended life over competitive zirconia alumina products</li> </ul>
<ul style="list-style-type: none"> <li>• Heavy Y-wt backing</li> </ul>	<ul style="list-style-type: none"> <li>• Durable; reduced edge wear</li> </ul>



### **GOOD** Metalite R228 Discs – Metalworking, versatile

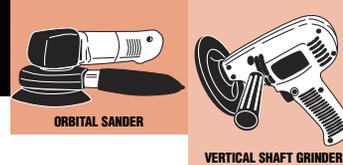
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Premium aluminum oxide abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Long life</li> </ul>
<ul style="list-style-type: none"> <li>• Heavy, X-wt cotton backing</li> </ul>	<ul style="list-style-type: none"> <li>• Durable</li> <li>• Ideal for aggressive stock removal applications</li> <li>• Resistant to heat</li> </ul>



### **GOOD** KJ370 Discs – Ideal for dimensioning and finishing of contours

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• P-graded, heat-treated, aluminum oxide abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Excellent cut rate; long life</li> </ul>
<ul style="list-style-type: none"> <li>• Resin bond system</li> </ul>	<ul style="list-style-type: none"> <li>• Increased strength and durability</li> <li>• Produces fine finishes on soft metals and wood</li> </ul>
<ul style="list-style-type: none"> <li>• Flexible J-wt backing</li> </ul>	<ul style="list-style-type: none"> <li>• Provides flexibility needed for contouring while maintaining grain adhesion</li> <li>• Designed for intermediate / light pressure, dry sanding</li> </ul>
<ul style="list-style-type: none"> <li>• Tabbed discs</li> </ul>	<ul style="list-style-type: none"> <li>• Easy application and removal</li> </ul>





## Small Diameter Cloth PSA Discs

### Metalite R228 Individual Cloth PSA Discs

SIZE	MIN./ STD PKG	GOOD METALITE R228								
		36 GRIT	40 GRIT	50 GRIT	60 GRIT	80 GRIT	100 GRIT	120 GRIT	150 GRIT	180 GRIT
2	50/500			66261136530	66261136525	66261136520	66261136517	66261136515		
3	50/500	66261136565		66261136562	66261136560	66261136555	66261136552			
5	50/250	66261136589	66261136588	66261136587	66261136586	66261136585	66261136584	66261136583	66261136582	66261136581
6	50/250				66261136596	66261136595	66261136594	66261136593		66261136592
8	50/250	66261136350	66261136351	66261136352	66261136576	66261136354		66261136355		

### Individual Cloth PSA Tabbed Discs

SIZE	GRIT	MIN./ STD. PKG.	BEST R938*	GOOD KJ370*
			PSA	PSA
5	80	50/250	66261139832	66623351358
	100		66261139833	66623351359
	120		66261139834	66623351360
	150			66623351361
	180			66623351362
	220			66623351363

\*P-GRADED



### Cloth PSA Disc Rolls

SIZE	STD. PKG./ DISCS PER ROLL	GOOD METALITE R228 / KJ370*							
		50 GRIT	60 GRIT	80 GRIT	100 GRIT	120 GRIT	150 GRIT	180 GRIT	220 GRIT
<b>METALITE R228</b>									
5	4/100	66261133252	66261133253	66261133254	66261133255				
<b>KJ370</b>									
5	4/100			66623350228		66623350230	66623350231	66623350232	66623350233

\*P-GRADED

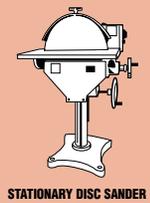
SEE PAGE 70 FOR DISC ROLL DISPENSERS

### Back-up Pads for Cloth PSA Discs

DESCRIPTION	STD PKG	MAX. RPM	UPC NO.
2" Diameter	10	12,500	63642543095
3" Diameter	10	8,000	63642543100
5" Diameter – Low Profile – Soft	5	12,000	63642503087
5" Diameter – Low Profile – Firm	5	12,000	63642503605
5" Diameter – Tapered – Medium	5	12,000	63642503112
6" Diameter – Tapered – Medium	5	10,000	63642543852
8" Diameter – Tapered – Medium	5	6,000	63642543112



FOR ADDITIONAL BACK-UP PADS AND PRODUCT DESCRIPTIONS, SEE PAGE 69



## Large Diameter Cloth PSA Discs

Used on stationary disc machines for dimensioning and finishing metal workpieces. Pressure sensitive adhesive offers fast, convenient mounting. Made without center holes for full-face usage.

### NorZon Plus R821 Large Diameter Cloth PSA Discs

SIZE	MIN./STD. PKG.	BETTER NORZON PLUS R821					
		24 GRIT	36 GRIT	40 GRIT	50 GRIT	60 GRIT	80 GRIT
10	25/50			66261138314		66261138316	66261138317
12	25/50	66261138318	66261138319	66261138320	66261138321	66261138322	66261138323
16	25/50				66261138333	66261138334	66261109128
18	25/50		66261138337				
20	25/50		66261138343	66261138344		66261138346	66261138347

### Metalite R228 Large Diameter Cloth PSA Discs

SIZE	MIN./STD. PKG.	GOOD METALITE R228						
		36 GRIT	40 GRIT	50 GRIT	60 GRIT	80 GRIT	100 GRIT	120 GRIT
10	25/50	66261136606	66261136604	66261136607	66261136602	66261136601	66261136600	
12	25/50	66261136635	66261136630	66261136625	66261136620	66261136615	66261136614	66261136613
15	25/50	66261136666	66261136665	66261136714	66261136663	66261136662		
16	25/50	66261136700	66261136685	66261136684	66261136683	66261136701		
18	25/50	66261136720			66261136696	66261136723		
20	25/50	66261136710	66261136709	66261136711	66261136712	66261136706		
24	10/10	66261136718	66261136717	66261136725	66261136726	66261136727		

