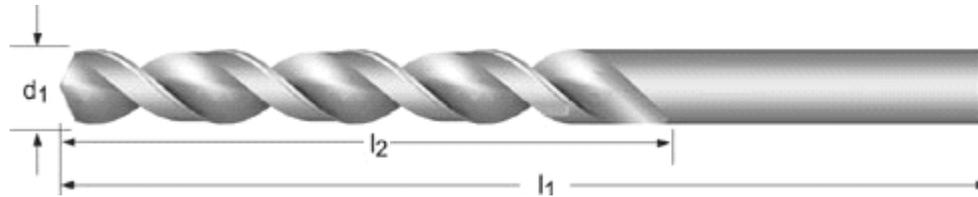


R18H

Jobber Drill



High Helix



d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
80	0.0135	1/8	3/4	R18HN80	6.82
79	0.0145	1/8	3/4	R18HN79	6.82
78	0.0160	3/16	7/8	R18HN78	5.82
77	0.0180	3/16	7/8	R18HN77	5.82
76	0.0200	3/16	7/8	R18HN76	5.80
75	0.0210	1/4	1"	R18HN75	5.82
74	0.0225	1/4	1"	R18HN74	5.82
73	0.0240	5/16	1.1/8	R18HN73	5.80
72	0.0250	5/16	1.1/8	R18HN72	5.82
71	0.0260	3/8	1.1/4	R18HN71	6.18
70	0.0280	3/8	1.1/4	R18HN70	4.74
69	0.0292	1/2	1.3/8	R18HN69	4.74
68	0.0310	1/2	1.3/8	R18HN68	4.23
67	0.0320	1/2	1.3/8	R18HN67	4.23
66	0.0330	1/2	1.3/8	R18HN66	4.47
65	0.0350	5/8	1.1/2	R18HN65	4.23
64	0.0360	5/8	1.1/2	R18HN64	4.47
63	0.0370	5/8	1.1/2	R18HN63	4.47
62	0.0380	5/8	1.1/2	R18HN62	4.47
61	0.0390	11/16	1.5/8	R18HN61	4.47
60	0.0400	11/16	1.5/8	R18HN60	3.85
59	0.0410	11/16	1.5/8	R18HN59	3.86
58	0.0420	11/16	1.5/8	R18HN58	3.86
57	0.0430	3/4	1.3/4	R18HN57	3.86
56	0.0465	3/4	1.3/4	R18HN56	3.78
55	0.0520	7/8	1.7/8	R18HN55	3.68

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
54	0.0550	7/8	1.7/8	R18HN54	3.78
53	0.0595	7/8	1.7/8	R18HN53	3.78
52	0.0635	7/8	1.7/8	R18HN52	3.78
51	0.0670	1"	2"	R18HN51	3.78
50	0.0700	1"	2"	R18HN50	3.78
49	0.0730	1"	2"	R18HN49	3.86
48	0.0760	1"	2"	R18HN48	3.78
47	0.0785	1"	2"	R18HN47	3.86
46	0.0810	1.1/8	2.1/8	R18HN46	3.78
45	0.0820	1.1/8	2.1/8	R18HN45	3.78
44	0.0860	1.1/8	2.1/8	R18HN44	3.78
43	0.0890	1.1/4	2.1/4	R18HN43	3.68
42	0.0935	1.1/4	2.1/4	R18HN42	3.86
41	0.0960	1.3/8	2.3/8	R18HN41	3.86
40	0.0980	1.3/8	2.3/8	R18HN40	3.63
39	0.0995	1.3/8	2.3/8	R18HN39	3.71
38	0.1015	1.7/16	2.1/2	R18HN38	3.72
37	0.1040	1.7/16	2.1/2	R18HN37	3.72
36	0.1065	1.7/16	2.1/2	R18HN36	3.81
35	0.1100	1.1/2	2.5/8	R18HN35	3.72
34	0.1110	1.1/2	2.5/8	R18HN34	3.81
33	0.1130	1.1/2	2.5/8	R18HN33	3.81
32	0.1160	1.5/8	2.3/4	R18HN32	3.72
31	0.1200	1.5/8	2.3/4	R18HN31	3.72
30	0.1285	1.5/8	2.3/4	R18HN30	3.63
29	0.1360	1.3/4	2.7/8	R18HN29	3.62
28	0.1405	1.3/4	2.7/8	R18HN28	3.81
27	0.1440	1.7/8	3"	R18HN27	3.88
26	0.1470	1.7/8	3"	R18HN26	3.88
25	0.1495	1.7/8	3"	R18HN25	3.88
24	0.1520	2"	3.1/8	R18HN24	3.88
23	0.1540	2"	3.1/8	R18HN23	4.13
22	0.1570	2"	3.1/8	R18HN22	4.41
21	0.1590	2.1/8	3.1/4	R18HN21	4.26
20	0.1610	2.1/8	3.1/4	R18HN20	4.65
19	0.1660	2.1/8	3.1/4	R18HN19	4.65
18	0.1695	2.1/8	3.1/4	R18HN18	4.80
17	0.1730	2.3/16	3.3/8	R18HN17	5.57
16	0.1770	2.3/16	3.3/8	R18HN16	5.38
15	0.1800	2.3/16	3.3/8	R18HN15	5.38
14	0.1820	2.3/16	3.3/8	R18HN14	5.57
13	0.1850	2.5/16	3.1/2	R18HN13	5.57
12	0.1890	2.5/16	3.1/2	R18HN12	5.89
11	0.1910	2.5/16	3.1/2	R18HN11	5.59
10	0.1935	2.7/16	3.5/8	R18HN10	5.87
9	0.1960	2.7/16	3.5/8	R18HN9	5.87

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
8	0.1990	2.7/16	3.5/8	R18HN8	6.05
7	0.2010	2.7/16	3.5/8	R18HN7	5.87
6	0.2040	2.1/2	3.3/4	R18HN6	7.19
5	0.2055	2.1/2	3.3/4	R18HN5	7.19
4	0.2090	2.1/2	3.3/4	R18HN4	7.19
3	0.2130	2.1/2	3.3/4	R18HN3	7.19
2	0.2210	2.5/8	3.7/8	R18HN2	7.65
1	0.2280	2.5/8	3.7/8	R18HN1	7.45