



Characteristics:	
Flutes	3
Thread direction	right
Spiral angle	45
Type of lead	C
Standard	ANSI B94.9

Qty.	Description	Det.	Dwg. No.	Material
Proprietary Information DIN ISO 16016:2002-5 We reserve all Rights to this drawing including for the purpose of issuing patents and registration of petty patents. Without our written consent this drawing may not be copied, whole or partially, and may not be misused by the recipient as well as third parties. Any infraction will result in compensation for occurred damages and could lead to legal action by the author.				Scale: 2:1 Format: A3
			Material: HSS-E Surface: uncoated	
		Date	Name	Description:
		Drawn	20.12.11	PROTOTYP
		Checked		
				PARADUR WSH 1/4 - 20 UNC-2B/GH3
				Drawing-No.: 1A22517-5080315 D10
Rev.	Revision	Date	Name	Cust. No.: Ord.-Code: A22517-UNC1/4