



Characteristics:	
Flutes	3
Thread direction	right
Spiral angle	25
Type of lead	C
Standard	ANSI B94.9

Qty.	Description	Det.	Dwg. No.	Material
	Proprietary Information DIN ISO 16016:2002-5			
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				Scale: 2:1
				Format: A3
				Material: HSS-E
				Surface: n
				Description:
				PARADUR NI INSERT
				STI 1/4 - 28 UNF-3B
				Drawing-No.:
				1A234000-5080709 D10
				Ord.-Code: A234000-STIUNF1/4
Rev.	Revision	Date	Name	Cust. No.:

