

Scotch-Brite™

Light Grinding and Blending Discs



Fewer steps
to a better finish

The performance of coated and non-woven technology in one disc.

*Now Available in Belts



The best of both worlds.

Combining grinding and blending reduces steps from your paint prep process.

Maximizing productivity is easy with Scotch-Brite™ Light Grinding and Blending (LGB) Discs. The newest member in the Scotch-Brite™ Disc family combines the durability of 3M™ Cubitron™ Abrasive Grain, with the Scotch-Brite™ brand promise of making tough jobs easier. That means you can achieve a burr-free, paintable finish in fewer steps.

Longer lasting.
Faster cutting.
Faster blending.

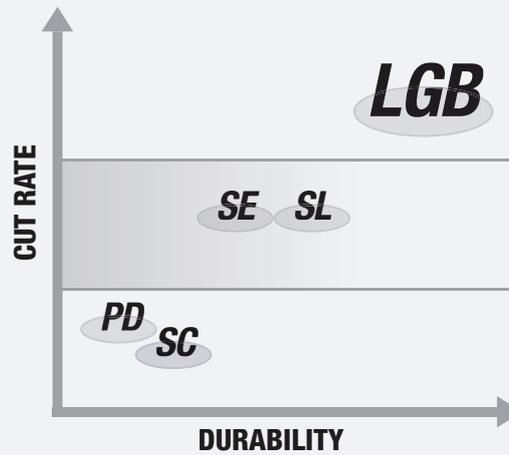


The Scotch-Brite™ Light Grinding and Blending Disc simply lasts longer – and cuts and blends faster – than any other Scotch-Brite™ Disc available. Grinding and blending can be accomplished with a single disc. Potentially eliminate entire steps from your paint process.

The leading edge in edge-wear resistance and usage versatility.

A new, durable backing gives these discs the competitive edge in edge-wear resistance. They're designed to hold up even under aggressive applications. Plus, the availability in multiple, standard stock attachments means everyone can experience the Light Grinding and Blending Disc advantage without switching backup systems.

Compare Best Options for Quality Scotch-Brite™ Discs



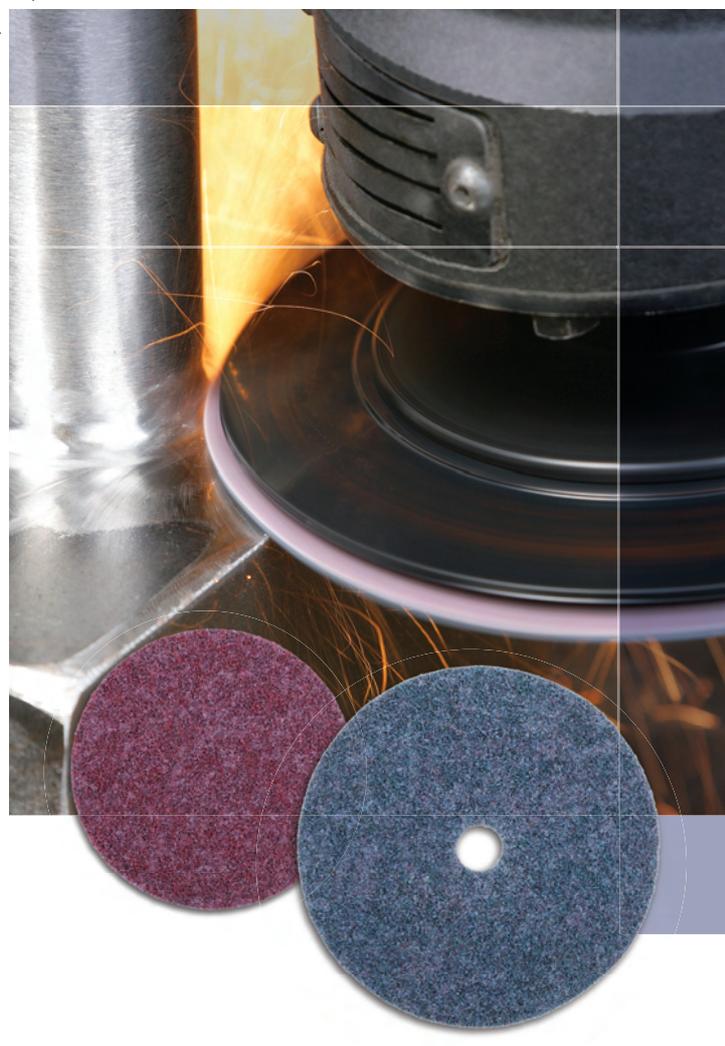
PD and SC	SE and SL	LGB
Debur	Debur	Debur
Grind	Grind	Grind
Clean	Clean	Clean
Refine	Refine	Refine
Finish	Finish	Finish

□ Good □ Better □ Best

Good Starting Point:

- PD** – Refining and finishing of soft metals and oily surfaces
- SC** – Refining and finishing of all metals
- SL** – Refining and finishing of all metals requiring more aggressive cut, long life and flexibility
- SE** – Best for deburring and refining mild steel
- LGB** – Best product for light grinding, deburring and refinishing for all metals





Designed to shine in mild-steel, weld grinding and blending applications.

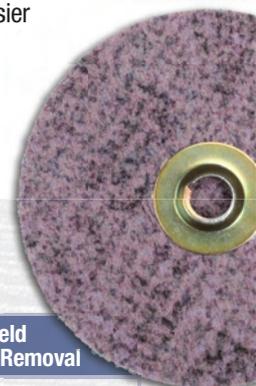
LGB Heavy- and Super-Duty Discs are ideal for weld grinding and blending in mild-steel applications. In these instances, LGB discs are designed to easily blend and refine a grade 36 scratch or finer. And in addition to outlasting other discs, LGB discs can often single-handedly prepare surfaces for painting (where greater than a 3 mil paint thickness is being applied) without even adding a final DA sanding step. That's increased productivity that helps you get jobs done faster – and more efficiently.

Productivity improvements for many industries and applications:

- Construction equipment manufacturers
- Agricultural equipment manufacturers
- Industrial machinery manufacturers
- Tier suppliers
- Any account who needs to make tough jobs easier

Other great Scotch-Brite™ Light Grinding and Blending Disc Applications:

Weld Blending Mild Steel	Weld Grinding & Blending Aluminum	Weld Burn-Through	Decorative Finishing Aluminum	Weld Spatter Removal
Step 1 – Grade 36 988C Step 2 – LGB SD on black ribbed pad Step 3 – 3 mil Paint Results: <ul style="list-style-type: none"> • Productivity increase • Abrasive cost improvement 	Step 1 – LGB SD Step 2 – Paint Results: <ul style="list-style-type: none"> • Replaces 2 step process (Grade 60 flap disc & grade 80 D/A disc) • Productivity increase • Abrasive cost improvement 	Step 1 – LGB SD or HD Step 2 – Grade 80 DA for thin paint system (if needed) Step 3 – Results: <ul style="list-style-type: none"> • Replaces Grade 50 Random Orbital Disc • Fast blending and great finish • Productivity increase 	Step 1 – LGB SD on black ribbed pad Step 2 – Results: <ul style="list-style-type: none"> • Productivity increase • Abrasive cost improvement 	LGB SD or HD



Standard Stock Availability

(Super Duty = blue disc Heavy Duty = maroon disc)

Size	Min Type Grade	Max RPM	UPC	Qty/Case	Size	Min Type Grade	Max RPM	UPC	Qty/Case	
Scotch-Brite™ Light Grinding and Blending Hook and Loop Discs					Scotch-Brite™ Roloc™ Light Grinding and Blending Discs (TR)					
4 1/2"xNH	HD A CRS	10,000	048011-60335-3	50	2"xNH	HD A CRS	25,000	048011-60354-4	200	
4 1/2"xNH	SD A CRS	10,000	048011-60363-6	50		2"xNH		SD A CRS	048011-60355-1	200
5"xNH	HD A CRS	10,000	048011-60342-1	50				3"xNH	HD A CRS	048011-60356-8
5"xNH	SD A CRS	10,000	048011-60343-8	50	3"xNH		SD A CRS		048011-60357-5	100
5"x7/8"	HD A CRS	10,000	048011-60336-0	50		3"xNH	HD A CRS		048011-60358-2	100
5"x7/8"	SD A CRS	10,000	048011-60341-4	50			4"xNH			
7"xNH	HD A CRS	6,000	048011-60345-2	25	4"xNH	HD A CRS			12,000	100
7"xNH	SD A CRS	6,000	048011-60346-9	25		Scotch-Brite™ TN Quick-Change Light Grinding and Blending Discs				
7"x7/8"	HD A CRS	6,000	048011-60347-6	25	4 1/2"xNH	HD A CRS	13,300	048011-60348-3	50	
7"x7/8"	SD A CRS	6,000	048011-60344-5	25	4 1/2"xNH	SD A CRS	13,300	048011-60349-0	50	
					5"xNH	HD A CRS	12,000	048011-60350-6	50	
					5"xNH	SD A CRS	12,000	048011-60351-3	50	
					7"xNH	HD A CRS	8,600	048011-60352-0	25	
					7"xNH	SD A CRS	8,600	048011-60353-7	25	

Important Notice to Purchaser

Safety Information: Always read and follow all safety information included with the product. Do not exceed maximum operating RPMs. Use guards provided with machine. Follow safety operation procedures posted in work areas.

Product Use: All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

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