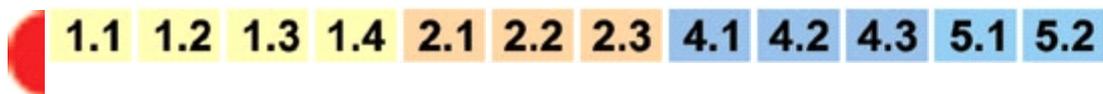
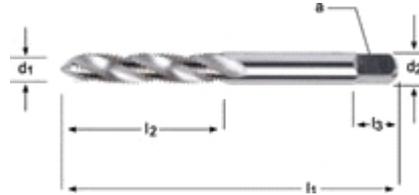


1586(UNC)

Machine Tap



| UNC | TPI | l ₁ Inch | l ₂ Inch | d ₂ Inch | $\frac{\square}{R}$ a Inch | l ₃ Inch | # of Flutes | Limits | Chamfer | e-code | USD |
|------|-----|------------------------|------------------------|------------------------|----------------------------------|------------------------|----------------|--------|---------|-----------------------|-------|
| 1/4 | 20 | 2.1/2 | 1" | 0.2550 | 0.1910 | 5/16 | 2 | H3 | P | 15861/4X202FL NO2 | 23.35 |
| 1/4 | 20 | 2.1/2 | 1" | 0.2550 | 0.1910 | 5/16 | 2 | H3 | B | 15861/4X202FL NO3 | 23.35 |
| 1/4 | 20 | 2.1/2 | 1" | 0.2550 | 0.1910 | 5/16 | 3 | H3 | P | 15861/4X203FL NO2 | 23.35 |
| 1/4 | 20 | 2.1/2 | 1" | 0.2550 | 0.1910 | 5/16 | 3 | H3 | B | 15861/4X203FL NO3 | 23.35 |
| 5/16 | 18 | 2.23/32 | 1.1/8 | 0.3180 | 0.2380 | 3/8 | 3 | H3 | P | 15865/16X183F LNO2 | 29.20 |
| 5/16 | 18 | 2.23/32 | 1.1/8 | 0.3180 | 0.2380 | 3/8 | 3 | H3 | B | 15865/16X183F LNO3 | 29.20 |
| 3/8 | 16 | 2.15/16 | 1.1/4 | 0.3810 | 0.2860 | 7/16 | 3 | H3 | P | 15863/8X163FL NO2 | 33.25 |
| 3/8 | 16 | 2.15/16 | 1.1/4 | 0.3810 | 0.2860 | 7/16 | 3 | H3 | B | 15863/8X163FL NO3 | 33.25 |
| 7/16 | 14 | 3.5/32 | 1.7/16 | 0.3230 | 0.2420 | 13/32 | 3 | H3 | P | 15867/16X143F LNO2 | 49.45 |
| 7/16 | 14 | 3.5/32 | 1.7/16 | 0.3230 | 0.2420 | 13/32 | 3 | H3 | B | 15867/16X143F LNO3 | 49.45 |
| 1/2 | 13 | 3.3/8 | 1.21/32 | 0.3670 | 0.2750 | 7/16 | 3 | H3 | P | 15861/2X133FL NO2 | 60.10 |
| 1/2 | 13 | 3.3/8 | 1.21/32 | 0.3670 | 0.2750 | 7/16 | 3 | H3 | B | 15861/2X133FL NO3 | 60.10 |