

1985(UNC)

Machine Tap



High-Hook



UNC	TPI	l_1 Inch	l_2 Inch	l_3 Inch	d_2 Inch	$\frac{\square}{R}$ a Inch	# of Flutes	Limits	Chamfer	e-code	USD
4	40	1.7/8	9/16	0.1410	0.1100	3/16	2	2B	P	19854-40	17.15
5	40	1.15/16	5/8	0.1410	0.1100	3/16	2	2B	P	19855-40	17.15
6	32	2"	11/16	0.1410	0.1100	3/16	2	2B	P	19856-32	14.45
8	32	2.1/8	3/4	0.1680	0.1310	1/4	2	2B	P	19858-32	14.45
10	24	2.3/8	7/8	0.1940	0.1520	1/4	2	2B	P	198510-24	14.45
1/4	20	2.1/2	1"	0.2550	0.1910	5/16	2	2B	P	19851/4X20	14.40
5/16	18	2.23/32	1.1/8	0.3180	0.2380	3/8	3	2B	P	19855/16X18	15.60
3/8	16	2.15/16	1.1/4	0.3810	0.2860	7/16	3	2B	P	19853/8X16	18.45
7/16	14	3.5/32	1.7/16	0.3230	0.2420	13/32	3	2B	P	19857/16X14	31.30
1/2	13	3.3/8	1.21/32	0.3670	0.2750	7/16	3	2B	P	19851/2X13	31.95
9/16	12	3.19/32	1.21/32	0.4290	0.3220	1/2	3	2B	P	19859/16X12	68.80
5/8	11	3.13/16	1.13/16	0.4800	0.3600	9/16	3	2B	P	19855/8X11	71.80
3/4	10	4.1/4	2"	0.5900	0.4420	11/16	3	2B	P	19853/4X10	101.00
7/8	9	4.11/16	2.7/32	0.6970	0.5230	3/4	4	2B	P	19857/8X9	138.00
1"	8	5.1/8	2.1/2	0.8000	0.6000	13/16	4	2B	P	19851X8	171.00