

1985(UNF)

Machine Tap



High-Hook



UNF	TPI	l_1 Inch	l_2 Inch	l_3 Inch	d_2 Inch	$\frac{\square}{R}$ a Inch	# of Flutes	Limits	Chamfer	e-code	USD
4	48	1.7/8	9/16	0.1410	0.1100	3/16	2	2B	P	19854-48	19.65
5	44	1.15/16	5/8	0.1410	0.1100	3/16	2	2B	P	19855-44	19.65
6	40	2"	11/16	0.1410	0.1100	3/16	2	2B	P	19856-40	16.30
8	36	2.1/8	3/4	0.1680	0.1310	1/4	2	2B	P	19858-36	16.30
10	32	2.3/8	7/8	0.1940	0.1520	1/4	2	2B	P	198510-32	14.45
1/4	28	2.1/2	1"	0.2550	0.1910	5/16	2	2B	P	19851/4X28	14.45
5/16	24	2.23/32	1.1/8	0.3180	0.2380	3/8	3	2B	P	19855/16X24	15.60
3/8	24	2.15/16	1.1/4	0.3810	0.2860	7/16	3	2B	P	19853/8X24	19.60
7/16	20	3.5/32	1.7/16	0.3230	0.2420	13/32	3	2B	P	19857/16X20	31.30
1/2	20	3.3/8	1.21/32	0.3670	0.2750	7/16	3	2B	P	19851/2X20	37.40
9/16	18	3.19/32	1.21/32	0.4290	0.3220	1/2	3	2B	P	19859/16X18	68.80
5/8	18	3.13/16	1.13/16	0.4800	0.3600	9/16	3	2B	P	19855/8X18	71.80
3/4	16	4.1/4	2"	0.5900	0.4420	11/16	3	2B	P	19853/4X16	101.00
7/8	14	4.11/16	2.7/32	0.6970	0.5230	3/4	4	2B	P	19857/8X14	138.00